

Custom Metal Blinds

LEVOLOR®

Technical Guide

Effective September 2026

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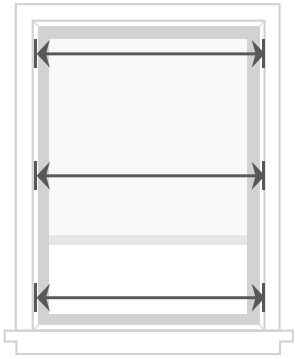
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- Riviera™ Classic 1" 10
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Warranty . . . . . See Levolor.com for Warranty Information

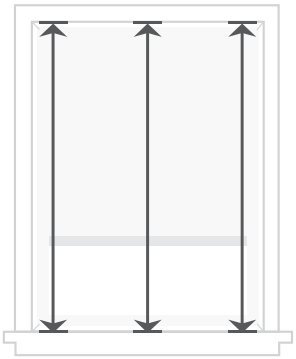
How To Measure Quickly and Accurately

Inside Mount (IM)



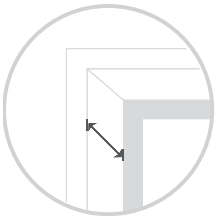
Measure Width

Measure inside the window frame horizontally in 3 places to the nearest ⅛ inch: top, middle & bottom. The shortest measurement = **your width.**



Measure Height

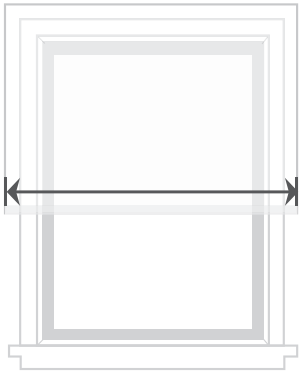
Measure inside the window frame vertically in 3 places to the nearest ⅛ inch: left, middle & right. The longest measurement = **your height.**



Measure Depth

Measure the inside depth to the nearest ⅛ inch at the top of the window frame. Be sure to consider any window obstacles. The shortest measurement = **your depth.**

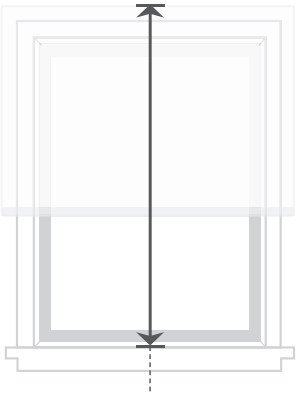
Outside Mount (OM)



Measure Width

Measure horizontally to the nearest ⅛ inch between the outer-most points where you want your window treatments placed.

For optimal light control, it's recommended to overlap each side of the window frame by at least an additional ¾ inch.



Measure Height

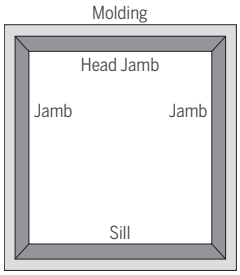
Measure vertically to the nearest ⅛ inch from the top of where you want the window treatment to be installed (headrail location) to the top of the window sill, or measure to point of desired length if there is no sill.

For Outside Mount, window treatments will be made to your exact measurements.

MEASURING TIPS

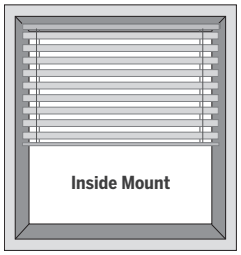
- Do not take deductions from your measurements. For Inside Mount, we will make adjustments to ensure a perfect fit.
- For Outside Mount installed outside of the window trim, you may need spacer blocks to account for the trim thickness.
- Measure each window – even ones that appear identical.
- All measurements should be to the nearest ⅛ inch.
- Use a metal tape measure as cloth ones may stretch.

Window and Measuring Terminology



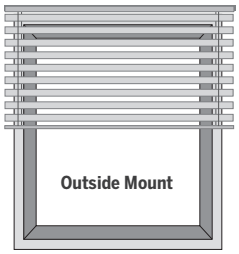
Window Components Terminology

- Collectively, the sill and jambs are called the "window casement" or "frame."



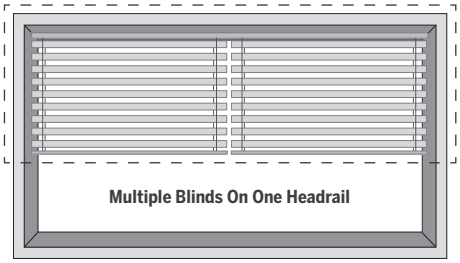
Inside Mount

- Blind fits within window opening.
- Great for windows with beautiful trim.



Outside Mount

- Blind mounts outside window opening.
- Increased light control and privacy.



2-on-1 Headrail

- Provides the clean appearance of a single blind with the ability to operate each blind independently.
- Can be mounted inside or outside.

How to Measure Two Blinds On One Headrail (2-on-1 Headrail)

Inside Mount (IM) Installation

1 Measure Width

Total Blind Width – Measure to the nearest ⅛" between inside surfaces of window frame; at the top, middle, and bottom. Record the narrowest width of the three.

Left Blind Width – Measure the width that you want the left blind to cover. Order this blind first when placing your order.

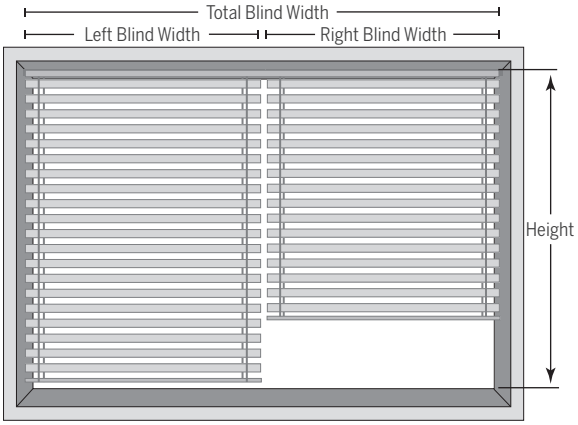
Right Blind Width – Measure the width that you want the right blind to cover.

2 Measure Height

Overall Blind Height – Measure to the nearest ⅛" from inside surface at top of window to top of sill; at the left, middle, and right. Record the tallest height of the three.

3 Measure Depth

Measure exact depth of window casing making note of any obstacles, i.e. handles, tracks, or cranks, that could interfere with the blind or blind function. Use the shortest depth.



Outside Mount (OM) Installation

1 Measure Width

Overall Blind Width – Measure to the nearest ⅛" between outermost points where blind is to be placed. Add an additional 3" to 6" to total width for maximum privacy.

Left Blind Width – Measure the width that you want the left blind to cover. Order this blind first when placing your order.

Right Blind Width – Measure the width that you want the right blind to cover.

2 Measure Height

Overall Blind Height – Measure to the nearest ⅛" from where top of blind will be located to top of sill or, measure to point of blind reach if no sill.

2-ON-1 HELPFUL NOTES

- Each blind operates separately.
- There will be a gap between the left and right blinds to allow them to operate independently.
- The minimum light gap is ¼" and the maximum is ½" (light gap is the space needed between the two blinds to ensure proper operation).
- Always use a metal tape measure as cloth may stretch.
- Take all measurements to the nearest ⅛ in. DO NOT take any deductions.
- The factory will make the necessary adjustments to help ensure your blind operates smoothly.

COLOR INDEX

Solid Finishes

Color #	Description	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
112	Alabaster	■	■	■	■
137	Almond	■	■	■	■
890	Black	■	■	■	■
125	Bright White		■	■	
637	China Blue		■	■	
111	Cotton	■	■	■	■
115	Dover	■	■	■	■
748	Fog		■	■	
990	Glossy White		■	■	
201	Ivory	■	■	■	■
186	Latte	■	■	■	
365	Mushroom	■	■	■	■
385	Nearly White			■	
999	Pebble	■	■	■	
116	Polar Bear	■	■	■	■
887	Raw Umber	■	■	■	■
310	Sand	■	■	■	■
405	Smoke		■	■	
820	Squirrel Gray	■	■	■	■
148	Vanilla			■	■
110	White	■	■	■	■
113	White Cap		■	■	

Premium Finishes

Color #	Description	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
034	Brushed Aluminum	■	■	■	■
034P	Brushed Aluminum Perforated			■	
996	Brushed Mist		■	■	
262	Brushed Nickel			■	
915	Copperite			■	
885	Dark Bronze	■	■	■	■
991	Matte Alabaster		■	■	
892	Matte Black	■	■	■	■
992	Matte Mushroom		■	■	
995	Metallic Taupe			■	
1392	Quartz White			■	
031	Satin Nickel	■	■	■	■

FEATURES

	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
Number of Colors	18	27	34	17
Premium Finishes	4	7	12	4
Slat Gauge	0.006	0.006	0.008	0.008
Headrail Size	1-1/4" x 1-1/2"	1-1/4" x 1-1/2"	1-1/4" x 1-1/2"	2-1/4" x 1-1/2"
Headrail Gauge	0.024	0.024	0.024	0.024
Bottomrail	1-1/4" x 3/4"	1-1/4" x 3/4"	1-1/4" x 3/4"	2" x 1-1/8"
Cord Size	0.9 mm	0.9 mm	0.9 mm	1.4 mm
Ladder Spacing	20 mm	20 mm	20 mm	42 mm
Wand	Clear, Standard	Clear, Standard	Clear, Standard	Clear, Standard

OPTIONS

	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
2 on 1 Headrail		■	■	■
Control Positions (L or R)	■	■	■	■
Box Brackets	■		■	■
Hidden Brackets		■	■	
Dust Resistant Finish	■	■	■	■
Channel Valance	■		■	■
Integrated Valance	■	■	■	
Heavy-Duty Headrail				■
Push Button Bottomrail				■
Hold-Down Brackets	■	■	■	■
Spacer Blocks*	■	■	■	■
Tile Cut Outs**	■	■	■	■

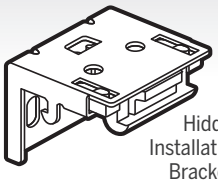
** Used for outside mount blinds only to clear obstructions, such as window moldings.*
*** Tile Cut Outs are only available for blinds over 31"; maximum width 1" on each side.*

INTEGRATED VALANCE



HIDDEN BRACKET INSTALLATION

Standard on Riviera™ Select 1"
Optional on Riviera™ Complete 1"



Hidden Installation Brackets

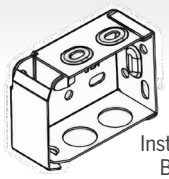


CHANNEL VALANCE

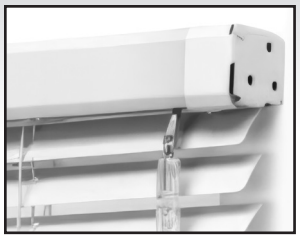


BOX BRACKET INSTALLATION

Standard on Riviera™ Classic 1"
Optional on Riviera™ Complete 1"



Box Installation Brackets



SIZE SPECIFICATIONS

	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
Slat Width	1"	1"	1"	2"
Minimum Width (NET)	12-5/8"	12-5/8"	12-5/8"	10-1/2"
Minimum Height	12"	12"	12"	12"
Maximum Width of a Single Blind	96"	120"*	120"*	120"
Maximum Height	96"	120"*	120"*	84"
Maximum Width 2-on-1 Headrail	N/A	120"	120"	120"
Center Tilt Only – Net Width	N/A	N/A	N/A	10-1/2" to 12-1/2"
Left or Right Tilt Only – Net Width	12-5/8" or greater	12-5/8" or greater	12-5/8" or greater	12-5/8" or greater

NOTE: Please refer to the chart below for the max overall width and height available.

MAX WIDTH AND HEIGHT AVAILABLE (RIVERIA SELECT 1" & COMPLETE 1")

	Width To:									
Height To:	18"	24"	36"	48"	60"	72"	84"	96"	108"	120"
24"	■	■	■	■	■	■	■	■	■	■
36"	■	■	■	■	■	■	■	■	■	■
48"	■	■	■	■	■	■	■	■	■	■
60"	■	■	■	■	■	■	■	■	■	■
72"	■	■	■	■	■	■	■	■	■	■
84"	■	■	■	■	■	■	■	■	■	
96"	■	■	■	■	■	■	■	■		
108"	■	■	■	■	■	■	■			
120"	■	■	■	■	■	■				

FINISHED DIMENSIONS

	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
Inside Mount (IB) Headrail	– 1/2"	-5/8"	Box Brackets: -1/2" Hidden Brackets: -5/8"	– 3/4"
Inside Mount (IB) Slat	– 1/2"	– 1/2"	– 1/2"	– 1/2"
Outside Mount (OB) Headrail	Ordered Width	+1/8"	Box Brackets: Ordered Width Hidden Brackets: + 1/8"	– 1/4"
Outside Mount (OB) Slat	Ordered Width	Ordered Width	Ordered Width	Ordered Width
Blind Height	Ordered Height	Ordered Height	Ordered Height	Ordered Height

NOTE: Measurements represent difference of total headrail or slat width (including endcaps) from ordered width.

VALANCE RETURN LENGTHS

	Riviera™ Classic 1"	Riviera™ Select 1"	Riviera™ Complete 1"	Riviera™ Complete 2"
Inside Mount	No Returns	N/A	No Returns	No Returns
Outside Mount	1-3/4"	N/A	1-3/4"	2-7/8"

MOUNTING REQUIREMENTS

	Riviera™ 1"			Riviera™ 2"		
	Inside Mount Minimum Depth	**Inside Mount Flush**	**Outside Mount (Wall Surface)**	**Inside Mount Minimum Depth**	**Inside Mount Flush**	**Outside Mount (Wall Surface)**
No Valance						
Hidden Bracket	7/8"	1-3/4"	5/8"	N/A	N/A	N/A
Box Bracket	1"	1-3/4"	1-3/8"	1-1/8"	3-3/8"	1-3/4"
With Valance						
Hidden Bracket	7/8"	2-1/4"	5/8"	N/A	N/A	N/A
Box Bracket	1"	2-1/4"	1-3/8"	1-1/8"	3-3/8"	1-3/4"

STACKING HEIGHTS

	Riviera™ 1"	Riviera™ 2"
Blind Height Stacks To:		
36"	3"	5-1/4"
48"	3-1/4"	5-1/2"
60"	3-1/2"	5-3/4"
72"	3-3/4"	6"
84"	4"	6-1/4"
96"	4-1/4"	
108"	4-1/2"	
120"	4-3/4"	

WAND LENGTHS

Riviera™ 1"		Riviera™ 2"	
Wand Length	**Blind Height**	**Wand Length**	**Blind Height**
12"	12" to 22"	12"	12" to 24"
20"	22-1/8" to 37"	20"	24-1/8" to 36"
30"	37-1/8" to 52"	24"	36-1/8" to 48"
40"	52-1/8" to 67"	36"	48-1/8" to 60"
50"	67-1/8" to 82"	48"	60-1/8" to 75"
60"	82-1/8" to 92"	60"	75-1/8" to 84"
70"	92-1/8" to 107"		
78"	107-1/8" to 120"		

Optional Length: 90"

Optional Lengths: 72" and 84"

LADDER PLACEMENT

Riviera™ 1"		Riviera™ 2"	
Finished Width	**Number of Ladders**	**Finished Width**	**Number of Ladders**
Up to 36"	2	Up to 46-1/2"	2
36" to 60"	3	46-5/8" to 80-1/2"	3
60" to 84"	4	80-5/8" to 114-1/2"	4
84" to 108"	5	114-5/8" to 120"	5
108" to 120"	6		

CONTROL LOCATIONS

	Width (Net)	Single Blind	2 on 1 (Left Blind)	2 on 1 (Right Blind)
Riviera™ 1"	12-5/8"	L or R	L or R	L or R
	Width (Net)	**Single Blind**	**2 on 1 (Left Blind)**	**2 on 1 (Right Blind)**
Riviera™ 2"	10-1/2" to 12-1/2"	Center Tilt Only	C (Only)	C (Only)
	12-5/8" or Greater	L or R	L or R	L or R

Care Instructions

To keep your Levolor® Metal Blind looking its best, periodically wipe it with a soft dust cloth, a dusting mitt, or a round brush attachment from a vacuum cleaner.

- You can clean the blind hanging in place or you can take it down.
- By tilting the slats down, but not quite closed, you'll be able to clean most of the top surface of each slat.

In a very dusty environment, just clean the blind using a sponge or dampened soft cloth.

- Use warm (not hot) water and mild detergent. The mild detergent cannot contain abrasives.
- Rinse the blind with clean water to prevent water spots.
- Place a towel on the floor or window sill to absorb any water that drips from the blind.

Please note that certain solutions and equipment are too harsh and can cause shrinkage and/or color damage to your blind. The Levolor® Lifetime Limited Warranty does not cover damage caused by cleaning methods that use abrasive solutions or by ultrasonic cleaning machines.



DUSTING

Use a feather duster for regular cleaning.



VACUUMING

Use a low suction vacuum with a brush-type cleaner attachment; stroke lightly over the blind to clean.



FORCED AIR

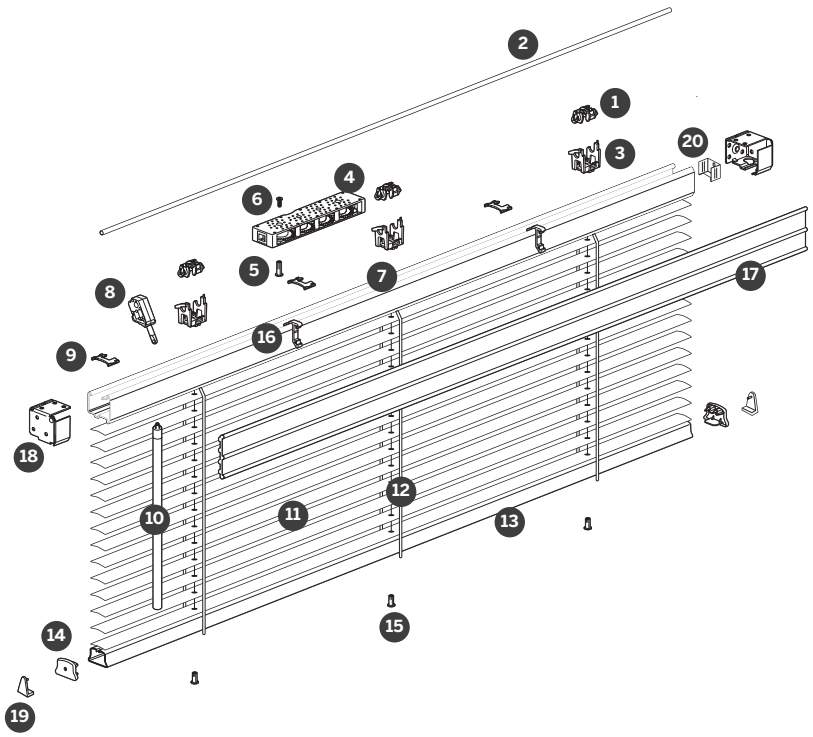
Blow away dirt and debris using clean compressed air.

Note: Improper cleaning may void warranty.

The following information, listed below, is available online at LEVOLOR.com

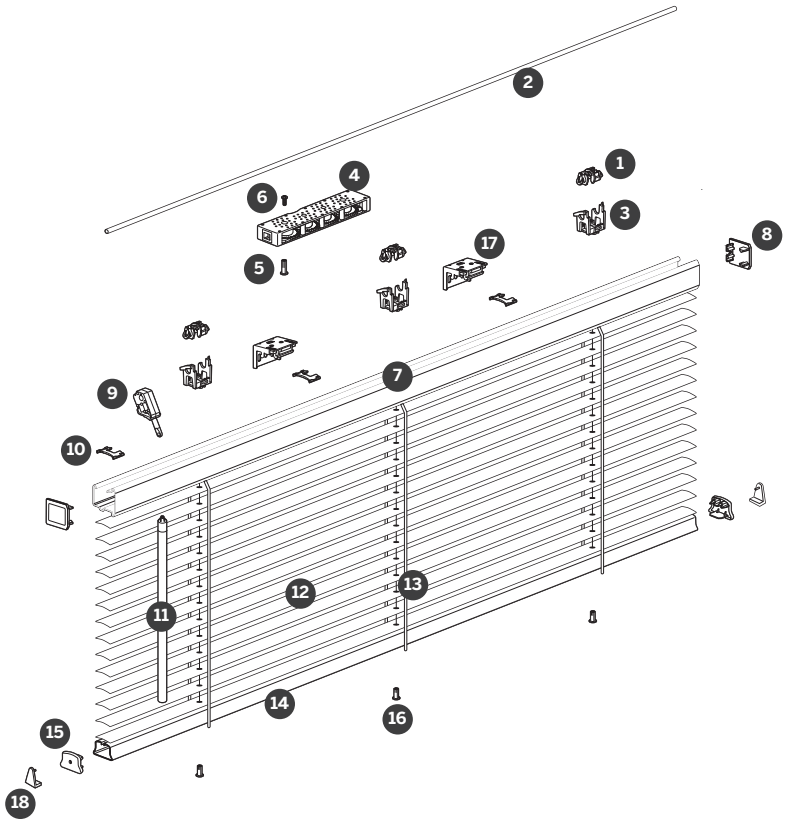
- Terms and Conditions
- Order Processing
- Freight
- Claims and Returns
- Warning and Safety Information
- Warranty

Riviera Classic 1"



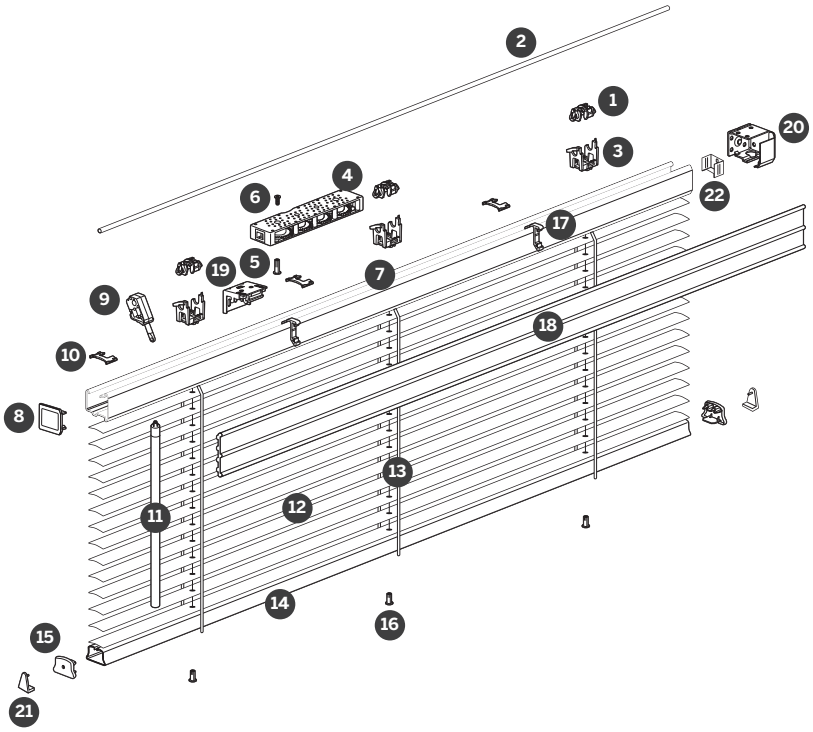
RIVIERA™ CLASSIC 1"		
Item	**Part Description**	**Part Number**
1	Tape Drum	1048623
2	Tilt Rod	5908027000
3	Tape Drum Support	1048622
4	Motor	
5	Motor Pin	1029253
6	Motor Screws	1029254
7	Headrail	
8	Wand Tilter	1048624
9	Tape Spacer	5008036000
10	Clear Wands	<see below>
	12"	1027994
	20"	1027995
	30"	1027996
	40"	1027997
	50"	1027998
	60"	1027999
	70"	50008570000
	78"	50008578000
	90"	50008506000
11	Slat	
12	Ladder	
13	Bottom Rail	
14	Bottom Rail Endcap	
15	Button	1051328
16	Valance Clip	1040360
17	Double Slat Channel Valance	60-70-1200
18	Box Installation Brackets	
19	Hold Downs	1057271
20	End Lock	1028191

Riviera™ Select 1"



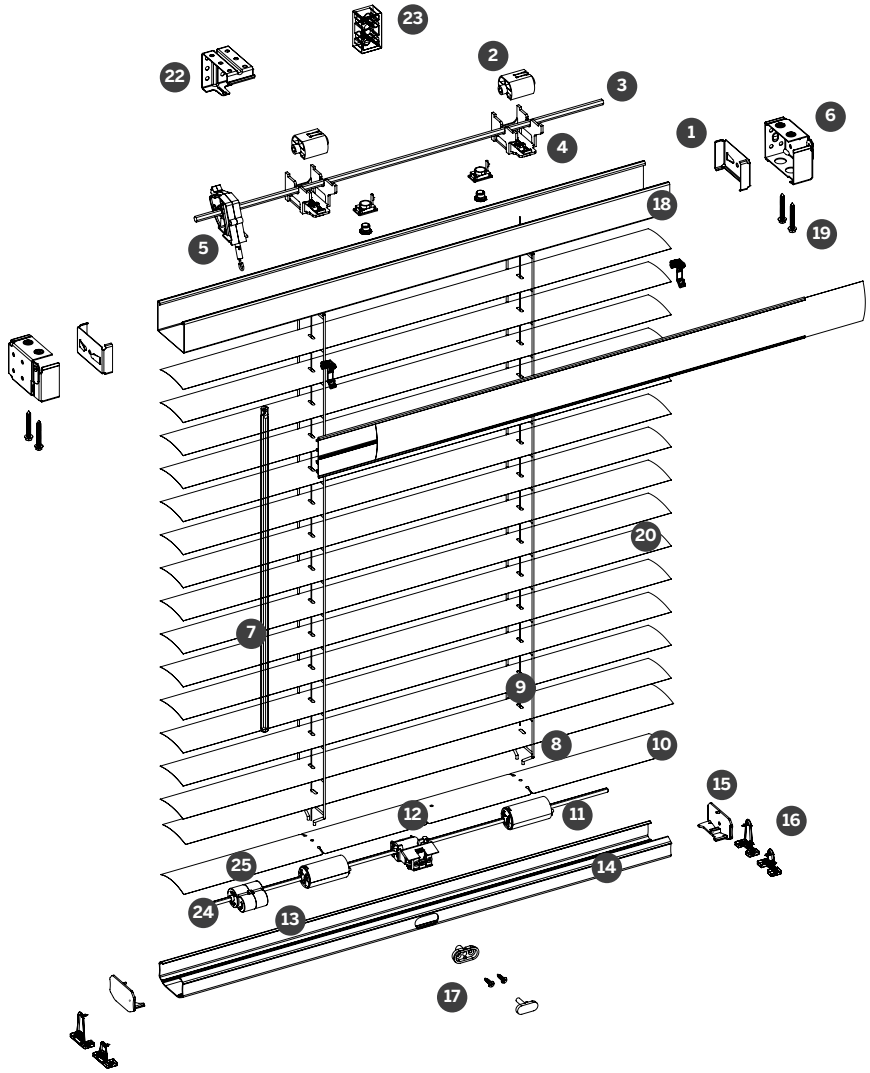
RIVIERA™ SELECT 1"		
Item	**Part Description**	**Part Number**
1	Tape Drum	1048623
2	Tilt Rod	5908027000
3	Tape Drum Support	1048622
4	Motor	
5	Motor Pin	1029253
6	Motor Screws	1029254
7	Headrail	
8	Headrail Endcap	
9	Wand Tilter	1048624
10	Tape Spacer	5008036000
11	Clear Wands	<see below>
	12"	1027994
	20"	1027995
	30"	1027996
	40"	1027997
	50"	1027998
	60"	1027999
	70"	50008570000
	78"	50008578000
	90"	50008506000
12	Slat	
13	Ladder	
14	Bottom Rail	
15	Bottom Rail Endcap	
16	Button	1051328
17	Hidden Installation Brackets	
	2 pack	1050150
	3 pack	1050151
18	Hold Downs	1057271

Riviera™ Complete 1"



RIVIERA™ COMPLETE 1"		
Item	**Part Description**	**Part Number**
1	Tape Drum	1048623
2	Tilt Rod	5908027000
3	Tape Drum Support	1048622
4	Motor	
5	Motor Pin	1029253
6	Motor Screws	1029254
7	Headrail	
8	Headrail Endcap	
9	Wand Tilter	1048624
10	Tape Spacer	5008036000
11	Clear Wands	<see below>
	12"	1027994
	20"	1027995
	30"	1027996
	40"	1027997
	50"	1027998
	60"	1027999
	70"	50008570000
	78"	50008578000
	90"	50008506000
12	Slat	
13	Ladder	
14	Bottom Rail	
15	Bottom Rail Endcap	
16	Button	1051328
17	Valance Clip	1040360
18	Double Slat Channel Valance	60-70-1200
19	Hidden Installation Brackets	
	2 pack	1050150
	3 pack	1050151
20	Box Installation Brackets	
21	Hold Downs	1057271
22	End Lock	1028191

Riviera™ Complete 2"



RIVIERA™ COMPLETE 2"		
Item	**Part Description**	**Part Number**
1	End Lock	5003655000S
2	Tape Drum	1029361
3	Tilt Rod	1030963
4	Tape Drum Support	1029361 – Right 1029363 – Left
5	Wand Tilter	1029366
6	Box Installation Bracket	
7	Clear Wands	<see below>
	12"	1031866
	20"	1031867
	24"	1031868
	36"	1031869
	48"	1031950
	60"	1030286
	72"	1030287
	84"	1030288
8	Cable Tape Ladder	
9	Lift Cord	
10	Filler strip	1027542
11	Support and Cover Set	1019884
		1051027
		1051028
12	Lock Assembly with Screws	7300404000
13	Motor	
14	Bottomrail	
15	Bottomrail End Caps	
16	Hold Down Brackets	KIT2010 Jamb – 3/4" KIT2009 Sill – 3/8"
17	Button Set	
18	Valance Clip	KIT-AB-005
19	Single Channel Valance	60-70-1200
20	Slat	
21	Headrail	
22	Intermediate Support Bracket	KIT1018
23	Spacer Blocks	KIT-BLOCK-2PK* KIT-BLOCK-3PK* *Not Required on every blind
24	"V" Tilt Rod	1047479
25	Lift Spool	1019884
26	Not Shown:	
	Installation Screws	KIT1029

LEVOLOR®

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